



Lupoy® GN5001RFJ

LG Chem Ltd. - Polycarbonate + ABS

Friday, May 24, 2019

General Information

Product Description

Description

Halogen Free Flame Retardant, High Flow

Application

IT/OA (OA housing)

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Latin America	
	• Europe	• North America	
Additive	• Flame Retardant		
Features	• Flame Retardant	• Halogen Free	• High Flow
Uses	• Housings		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.18	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	20	g/10 min	ASTM D1238
Molding Shrinkage - Flow (23°C, 3.20 mm, Injection Molded)	0.40 to 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ²			ASTM D638
Yield, 23°C, 3.20 mm, Injection Molded	58.8	MPa	
Tensile Elongation ²			ASTM D638
Break, 23°C, 3.20 mm, Injection Molded	> 80	%	
Flexural Modulus ³ (23°C, 3.20 mm, Injection Molded)	2650	MPa	ASTM D790
Flexural Strength ³ (23°C, 3.20 mm, Injection Molded)	93.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm, Injection Molded)	340	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.40 mm, Injection Molded	98.0	°C	
RTI Elec	80.0	°C	UL 746
RTI Imp	80.0	°C	UL 746
RTI Str	85.0	°C	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.2 mm		V-0	
2.5 mm		V-0	
3.0 mm		V-0	

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Processing Information

Injection	Nominal Value	Unit
Drying Temperature	75 to 85	°C
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	0.020	%
Rear Temperature	220 to 240	°C
Middle Temperature	235 to 255	°C
Front Temperature	250 to 265	°C
Nozzle Temperature	250 to 265	°C
Processing (Melt) Temp	235 to 265	°C
Mold Temperature	50 to 80	°C
Back Pressure	0.0196 to 0.0588	MPa
Screw Speed	40 to 70	rpm

Notes

¹ Typical properties: these are not to be construed as specifications.

² 50 mm/min

³ 10 mm/min