

LG ABS AF365B

LG Chem Ltd. - Acrylonitrile Butadiene Styrene

Saturday, July 20, 2019

General Information

Product Description

Flame Retardant, Heat resistant

Application

Electric parts, IT/OA device
TV, monitor housing
Bidet housing

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific • Europe	• Latin America • North America	
Features	• Flame Retardant	• Good Heat Resistance	
Uses	• Electrical Parts	• Housings	• Television Housings
RoHS Compliance	• RoHS Compliant		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.19	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	20	g/10 min	ASTM D1238
Molding Shrinkage - Flow (23°C, 3.20 mm, Injection Molded)	0.40 to 0.70	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ² (23°C, 3.20 mm, Injection Molded)	2060	MPa	ASTM D638
Tensile Strength ³			ASTM D638
Yield, 23°C, 3.20 mm, Injection Molded	39.2	MPa	
Tensile Elongation ³			ASTM D638
Yield, 23°C, 3.20 mm, Injection Molded	5.0	%	
Tensile Elongation ³			ASTM D638
Break, 23°C, 3.20 mm, Injection Molded	> 20	%	
Flexural Modulus ⁴ (23°C, 6.40 mm, Injection Molded)	2160	MPa	ASTM D790
Flexural Strength ⁴ (23°C, 6.40 mm, Injection Molded)	62.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-30°C, 3.20 mm, Injection Molded	88	J/m	
-30°C, 6.40 mm, Injection Molded	78	J/m	
23°C, 3.20 mm, Injection Molded	290	J/m	
23°C, 6.40 mm, Injection Molded	250	J/m	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 23°C, Injection Molded)	103		ASTM D785

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Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 0.45 MPa, Unannealed, 6.40 mm, Injection Molded	91.0	°C	ASTM D648
Deflection Temperature Under Load 1.8 MPa, Unannealed, 6.40 mm, Injection Molded	84.0	°C	ASTM D648
Vicat Softening Temperature	92.0	°C	ASTM D1525 ⁵
RTI Elec (1.8 to 3.0 mm)	75.0	°C	UL 746
RTI Imp (1.8 to 3.0 mm)	75.0	°C	UL 746
RTI Str (1.8 to 3.0 mm)	75.0	°C	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.7 mm		V-1	
2.0 mm	•	V-0	
	•	5VB	
3.0 mm	•	V-0	
	•	5VA	

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	80 to 90	°C
Drying Time	3.0 to 4.0	hr
Rear Temperature	170 to 190	°C
Middle Temperature	180 to 200	°C
Front Temperature	190 to 210	°C
Nozzle Temperature	200 to 230	°C
Processing (Melt) Temp	200 to 230	°C
Mold Temperature	40 to 60	°C
Back Pressure	0.490 to 0.981	MPa
Screw Speed	30 to 60	rpm

Injection Notes

Minimum Moisture Content: 0.01%

Notes

¹ Typical properties: these are not to be construed as specifications.

² 1.0 mm/min

³ 50 mm/min

⁴ 15 mm/min

⁵ Rate A (50°C/h), Loading 2 (50 N)