



HYBRID B3030

Ravago Manufacturing Americas - Polycarbonate + PBT

Saturday, January 18, 2020

General Information

Product Description

PC/PBT, General Purpose

General

Material Status	• Commercial: Active
Availability	• North America
Features	• General Purpose
Uses	• General Purpose
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012

ASTM & ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.21	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	35	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.50 to 0.70	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	59.0	MPa	ISO 527-2
Tensile Strain (Break)	100	%	ISO 527-2
Flexural Modulus	2310	MPa	ISO 178
Flexural Stress	90.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	50	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	106	°C	ISO 75-2/B

Notes

¹ Typical properties: these are not to be construed as specifications.